

CLAIMS:

1 1. A safety shutoff apparatus for closing a valve, comprising:
2 a pressure operable device coupled to said valve for acting upon said
3 valve;
4 a pressure line having a distal port and a proximal end, the proximal end
5 of said pressure line being coupled to said pressure operable device for applying
6 fluid pressure thereto in order to operate said pressure operable device; and
7 a soluble plug at the distal port of said pressure line for sealing said
8 pressure line in order to maintain if the pressure through said pressure line at
9 said pressure operable device.

1 2. A safety shutoff apparatus according to claim 1 wherein said pressure
2 operable device is operable to keep said valve open in response to pressure in
3 said pressure line exceeding 5 psi.

1 3. A safety shutoff apparatus according to claim 1 wherein said pressure
2 line is longer than 30 cm.

1 4. A safety shutoff apparatus according to claim 1 wherein said pressure
2 line has a first port and a second port communicating with said pressure
3 operable device, said soluble plug including a first and a second soluble seal
4 mounted at said first and said second port, respectively.

1 5. A safety shutoff apparatus according to claim 1 wherein said pressure
2 line has a first branch and a second branch communicating with said pressure
3 operable device, said soluble plug including a first and a second soluble seal
4 mounted distally in said first and said second branch, respectively.

1 6. A safety shutoff apparatus according to claim 1 wherein said pressure
2 line has a service branch terminating with a fitting adapted to connect to a

3 source for pressurizing said pressure line.

1 7. A safety shutoff apparatus according to claim 1 comprising:
2 a pump for pressurizing said pressure line.

1 8. A safety shutoff apparatus according to claim 1 comprising:
2 a sleeve attached to said pressure line, said soluble plug being mounted
3 in said sleeve.

1 9. A safety shutoff apparatus according to claim 8 wherein said sleeve
2 has an internal seal coating for sealing said soluble plug to said sleeve.

1 10. A safety shutoff apparatus according to claim 8 wherein said sleeve
2 has a fitting for coupling said sleeve to said pressure line.

1 11. A safety shutoff apparatus according to claim 8 wherein said sleeve
2 has a fitting for detachably coupling said sleeve to said pressure line.

1 12. A safety shutoff apparatus according to claim 8 wherein said sleeve
2 has an inner chamber and a larger outer chamber, said soluble plug being
3 mounted in said larger outer chamber, said safety shutoff apparatus comprising:
4 a stopper slidably mounted in said inner chamber between said soluble
5 plug and said pressure line.

1 13. A safety shutoff apparatus according to claim 8 wherein said sleeve
2 has an inwardly diverging throat containing said soluble plug.

1 14. A safety shutoff apparatus according to claim 8 wherein said sleeve
2 has a plurality of side orifices.

1 15. A safety shutoff apparatus according to claim 1 comprising:

2 a biasing device for urging said valve to close.

1 16. A safety shutoff apparatus according to claim 1 comprising:
2 a catch for normally preventing closure of said valve, said pressure
3 operable device being operable to release said catch and allow closure of said
4 valve.

1 17. A safety shutoff apparatus according to claim 16 comprising:
2 a spring for urging said valve to close.

1 18. A safety shutoff apparatus according to claim 16 wherein said valve
2 has a rotatable operating handle with an opening, said catch normally engaging
3 said opening in said handle, said catch being retractable from said opening to
4 release said handle.

1 19. A safety shutoff apparatus according to claim 16 wherein said valve
2 has a rotatable operating handle, said catch comprising:
3 a pin mounted to retract relative to said handle in an axial direction.

1 20. A safety shutoff apparatus according to claim 16 wherein said valve
2 has a rotatable operating handle, said catch comprising:
3 a cam rotatably driven by said pressure operable device to retract relative
4 to said handle.

1 21. A safety shutoff apparatus according to claim 16 wherein said valve
2 has a rotatable operating handle, said catch comprising:
3 a lever rotatably driven by said pressure operable device to retract relative
4 to said handle.

1 22. A safety shutoff apparatus according to claim 16 wherein said
2 pressure operable device comprises a pneumatic cylinder.

1 23. A safety shutoff apparatus according to claim 1 wherein said valve
2 has an operating handle, said safety shutoff apparatus comprising:
3 a spring coupled to said handle for urging said valve to close.

1 24. A safety shutoff apparatus according to claim 23 wherein said spring
2 is an extension spring coupled to said handle to swing it.

1 25. A safety shutoff apparatus according to claim 24 wherein said valve
2 has a pipe, said safety shutoff apparatus comprising:
3 a standoff adapted to clamp to said pipe, said spring being stretched
4 between said standoff and said handle.

1 26. A safety shutoff apparatus according to claim 1 comprising:
2 a torsion spring mounted to apply a torque to said valve in a manner that
3 tends to close said valve.

1 27. A safety shutoff apparatus according to claim 26 wherein said valve
2 has a movable member, said safety shutoff apparatus comprising:
3 a stator mounted at said valve with restricted ability to rotate, said stator
4 having an inner and an outer flange; and
5 a rotor mounted about said stator adjacent said inner flange, said torsion
6 spring being mounted on said stator and being coupled between said outer
7 flange and said rotor in order to drive them toward a neutral relative angular
8 orientation, said rotor being coupled to said movable member of said valve, said
9 spring being mounted in a position tending to rotate said movable member of
10 said valve in a predetermined direction.

1 28. A safety shutoff apparatus according to claim 27 wherein said spring
2 can be angularly adjusted to change the angular orientation between said outer
3 flange and said rotor when in the neutral relative angular orientation.

1 29. A safety shutoff apparatus according to claim 28 wherein said stator
2 has an abutment arm to engaging stationary structure on said valve, said rotor
3 having a driving arm for engaging the movable member of said valve.

1 30. A safety shutoff apparatus according to claim 1 wherein said
2 pressure operable device comprises a pneumatic cylinder.

1 31. A safety shutoff apparatus according to claim 1 wherein said
2 pressure operable device comprises a bellows.

1 32. A safety shutoff apparatus according to claim 1 wherein said
2 pressure operable device comprises a bladder.

1 33. A safety shutoff apparatus according to claim 1 wherein said
2 pressure operable device comprises a vessel with an inlet and a diaphragm, said
3 vessel being pressurizable through said inlet to distend said diaphragm.

1 34. A safety shutoff apparatus according to claim 1 comprising:
2 an accumulator for stabilizing pressure in said pressure line.

1 35. A safety shutoff apparatus according to claim 34 wherein said
2 accumulator comprises:
3 a chamber having an inflatable member.

1 36. A safety shutoff apparatus according to claim 34 wherein said
2 accumulator comprises:
3 a chamber having a spring biased piston.

1 37. A method for closing a valve with a pressure operable device that is
2 coupled to a pressure line having a distal port sealed with a soluble plug,

3 comprising the steps of:

4 pressurizing said pressure line sufficiently to cause the pressure operable
5 device to maintain the valve in an open condition;

6 contemporaneously placing the soluble plug next to an object that is
7 subject to leaking to allow in response to leaking from said object dissolution of
8 said soluble plug and release of pressure in said pressure line; and

9 closing the valve when mechanical movement is produced by the pressure
10 operable device in response to pressure being released from said pressure line.

1 38. A method according to claim 37 comprising the step of:

2 routing said pressure line with at least two branches serving different
3 objects subject to leaking, each of the branches being sealed with a soluble
4 plug.

1 39. A method according to claim 37 wherein the pressure line has at
2 least two soluble plugs, the method comprising the step of:

3 routing said pressure line with the at least two soluble plugs serving
4 different objects that are subject to leaking.

1 40. A method according to claim 37 wherein the step of pressurizing the
2 pressure line is performed by creating a pressure of no more than 5 psi.

1 41. A method according to claim 37 comprising the step of:

2 periodically repressurizing the pressure line.

1 42. A method according to claim 37 wherein the valve is biased to close,
2 the method comprising the step of:

3 placing a catch in a position to prevent closing of the valve; and

4 releasing the catch using the pressure operable device.